

PUBLISHED: 16-OCT-2019
2020.0 DEFENDER (LE), 412-01

CLIMATE CONTROL

REAR INTEGRATED CONTROL PANEL (G2431562)

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REMOVAL

 NOTES:

- This procedure contains some variation in the illustrations depending on the vehicle specification, but the essential information is always correct.
- This procedure contains illustrations showing certain components removed to provide extra clarity.

1. Remove the front row seats on both side.

Refer to: [Front Row Seat - Vehicles With: Power Seats](#) (501-10 Seating, Removal and Installation).

Refer to: [Front Row Seat - Vehicles Without: Power Seats](#) (501-10 Seating, Removal and Installation).

2. Disconnect the startup battery ground cable.

Refer to: [Startup Battery Disconnect and Connect](#) (414-00 Battery and Charging System - General Information, General Procedures).

- 3.

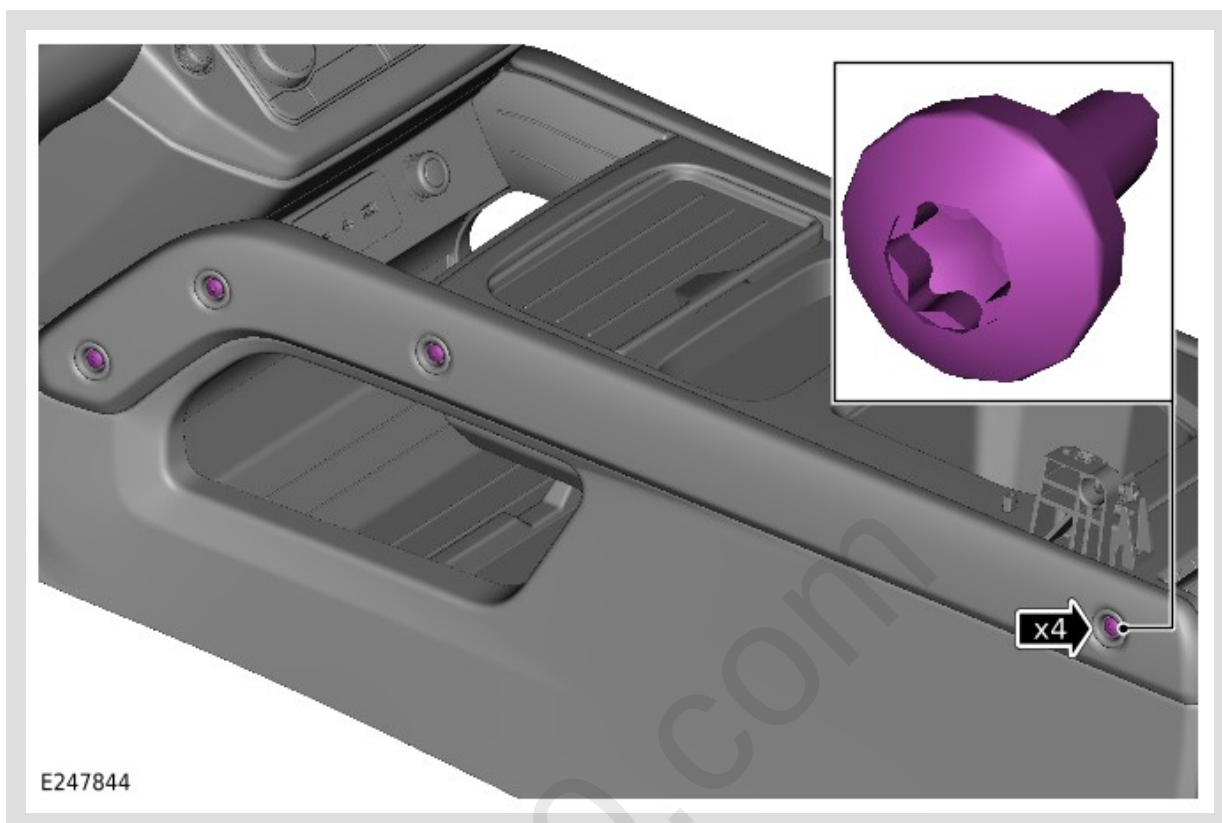


- Open the floor console stowage compartment lid as illustrated.
- Remove the floor console stowage compartment lid 2 covers.

4.

 NOTE:

Repeat this step for the other side.



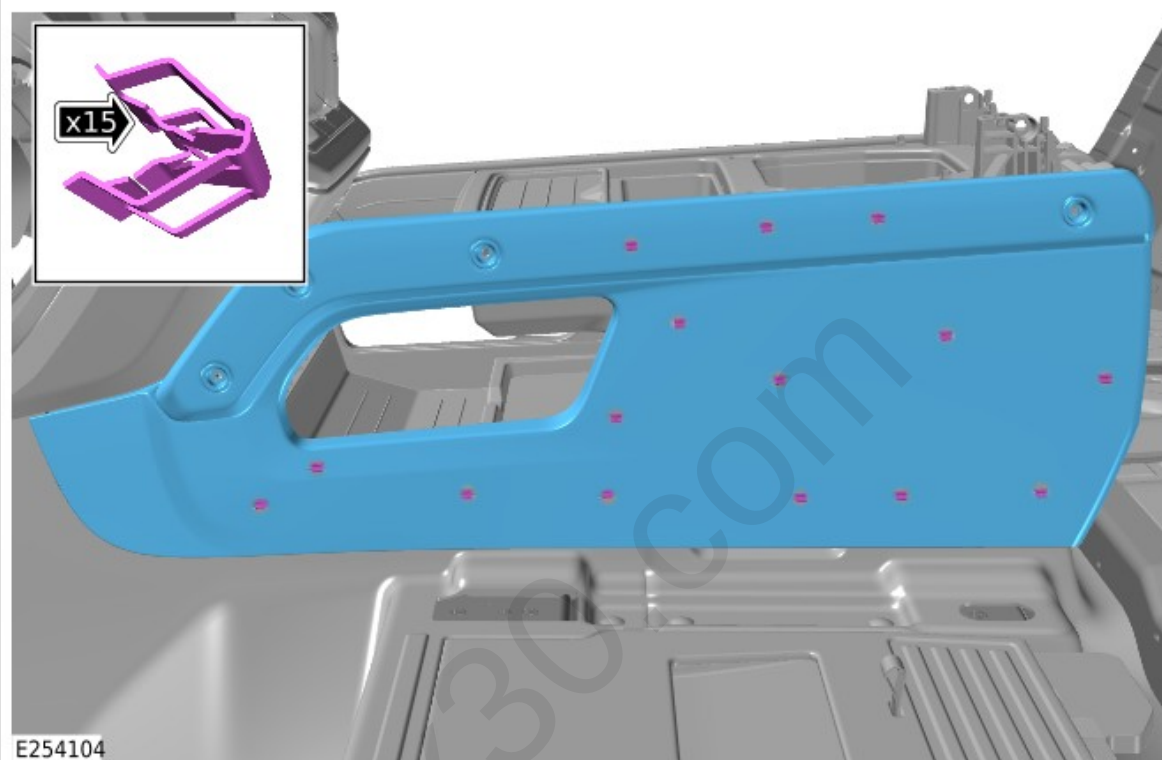
Remove the 4 bolts.

⚠ CAUTION:

Take extra care not to damage the component.

⚠ NOTE:

Repeat this step for the other side.

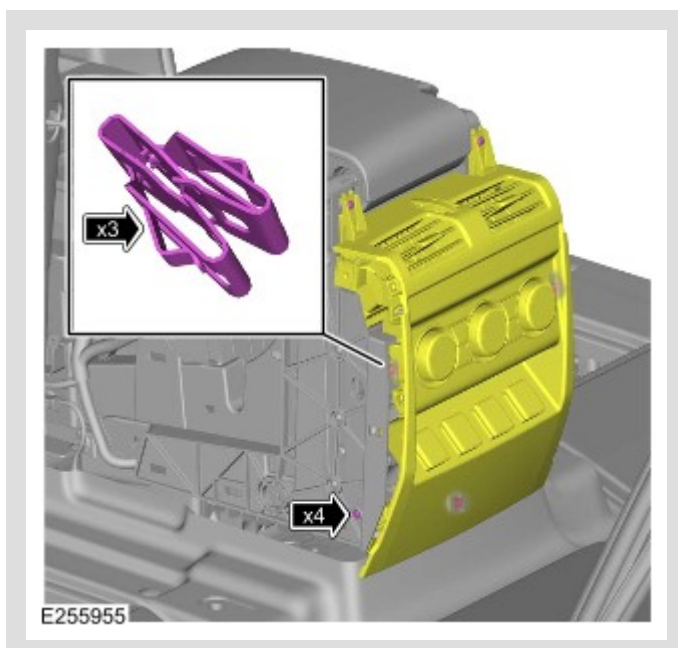


- Release the 15 clips.
- Remove the floor console side trim panel.

6.

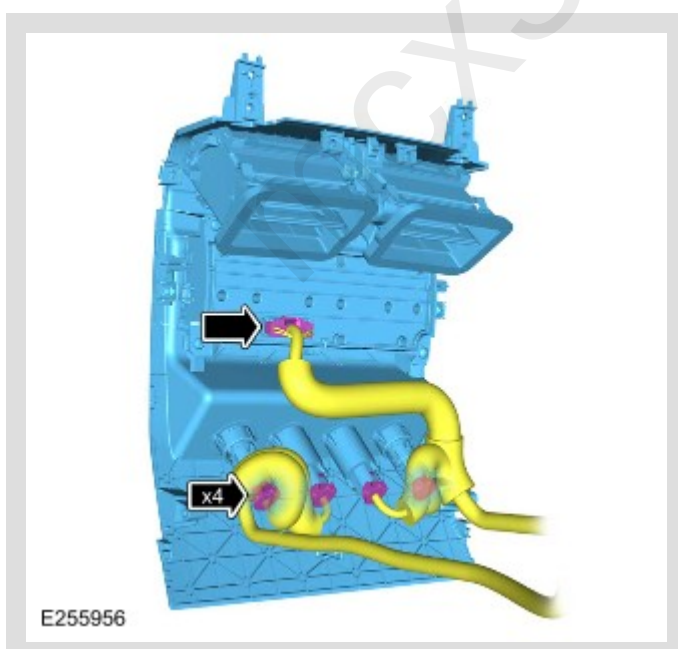
⚠ CAUTION:

Take extra care not to damage the component.



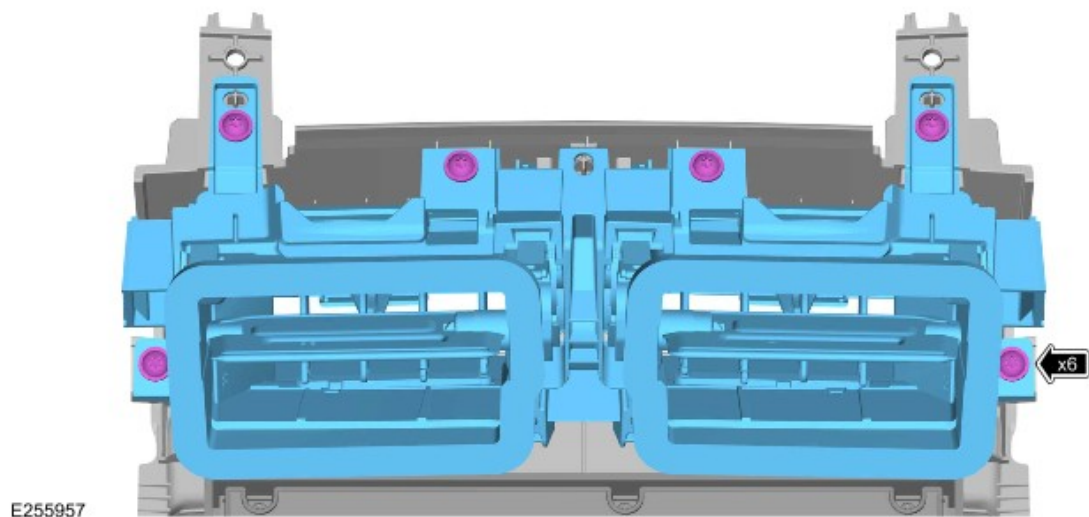
- Remove the 4 screws.
- Release the 3 clips.
- Release the floor console rear trim panel.

7.



- Disconnect the 5 electrical connectors.
- Remove the floor console rear trim panel.

8.

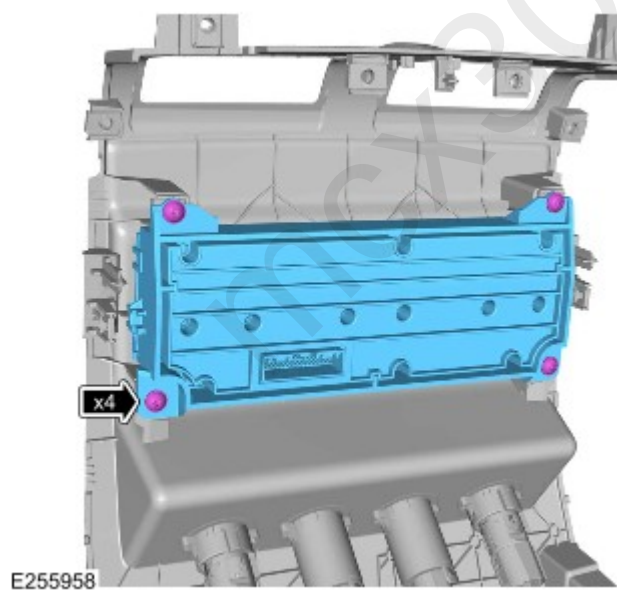


- Remove the 6 screws.
- Remove the rear center air vent assembly.

9.

⚠ CAUTION:

Take extra care not to damage the component.



- Remove the 4 screws.
- Remove the Rear Integrated Control Panel (FCIMB).

INSTALLATION

1.

CAUTION:

Take extra care not to damage the component.

- Install the Rear Integrated Control Panel (FCIMB) to the floor console rear trim panel.
- Install and tighten the 4 screws.
Torque: 1.2Nm

2.

- Install the rear center air vent assembly to the floor console rear trim panel.
- Install and tighten the 6 screws.
Torque: 1.2Nm

3.

- Connect the 5 electrical connectors to the FCIMB and the 4 power sockets.
- Install the floor console rear trim panel at the 3 clips to the floor console.
- Install and tighten the 4 screws.
Torque: 1.2Nm

4.

NOTES:

- Repeat this step for the other side.
- Make sure that the bolts are centered in the bolt hole.
- Install the floor console side trim panel at the 15 clips.
- Install and tighten the 4 bolts.
Torque: 2.2Nm

5.

- Install the floor console stowage compartment lid 2 covers at the 2 clips.
- Close the floor console stowage compartment lid.

6.

Connect the startup battery ground cable.

Refer to: [Startup Battery Disconnect and Connect](#) (414-00 Battery and Charging System - General Information, General Procedures).

7.

Install the front row seats on both side.

Refer to: [Front Row Seat - Vehicles With: Power Seats](#) (501-10 Seating, Removal and Installation).

Refer to: [Front Row Seat - Vehicles Without: Power Seats](#) (501-10 Seating, Removal and Installation).

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